



30L WET & DRY INDUSTRIAL VACUUM CLEANER 1400W WITH STAINLESS DRUM & AUTO START

MODEL NO: PC300SDAUTO.V3

Thank you for purchasing a Sealey product. Manufactured to a high standard, this product will, if used according to these instructions, and properly maintained, give you years of trouble free performance.

IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. KEEP THESE INSTRUCTIONS SAFE FOR FUTURE USE.



1. SAFETY

1.1. ELECTRICAL SAFETY

WARNING! It is the user's responsibility to check the following:

Check all electrical equipment and appliances to ensure that they are safe before using. Inspect power supply leads, plugs and all electrical connections for wear and damage. Sealey recommend that an RCD (Residual Current Device) is used with all electrical products. You may obtain an RCD by contacting your local Sealey stockist.

If the product is used in the course of business duties, it must be maintained in a safe condition and routinely PAT (Portable Appliance Test) tested.

Electrical safety information, it is important that the following information is read and understood.

1.1.1. Ensure that the insulation on all cables and on the appliance is safe before connecting it to the power supply.

1.1.2. Regularly inspect power supply cables and plugs for wear or damage and check all connections to ensure that they are secure.

1.1.3. **Important:** Ensure that the voltage rating on the appliance suits the power supply to be used and that the plug is fitted with the correct fuse - see fuse rating in these instructions.

DO NOT pull or carry the appliance by the power cable.

DO NOT pull the plug from the socket by the cable. Remove the plug from the socket by maintaining a firm grip on the plug.

DO NOT use worn or damaged cables, plugs or connectors. Ensure that any faulty item is repaired or replaced immediately by a qualified electrician.

1.2. This product is fitted with a BS1363/A 13 Amp 3 pin plug.

If the cable or plug is damaged during use, switch the electricity supply and remove from use.

Replace a damaged plug with a BS1363/A 13 Amp 3 pin plug. If in doubt contact a qualified electrician.

Class II products are wired with live (brown) and neutral (blue) only are marked with the Class II symbol; A) Connect the BROWN live wire to the live terminal 'L'.

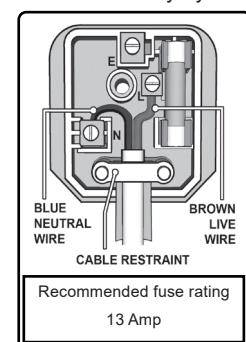
B) Connect the BLUE neutral wire to the neutral terminal 'N'.

C) After wiring, check that there are no bare wires and ensure that all wires have been correctly connected.

Ensure that the cable outer sheath extends inside the cable restraint and that the restraint is tight.

DO NOT connect either wire to the earth terminal.

Sealey recommend that repairs are carried out by a qualified electrician.



2. INTRODUCTION & SPECIFICATION

Powerful 1400W motor head gives incredible suction through Ø35mm hosing. May also be used as a blower. Integral 3-pin BS socket provides power supply for dust-free tools up to 1400W. When operating in conjunction with a power tool the cleaner auto-starts when the tool is started and auto-stops 10-seconds after the tool is switched off - to ensure tool and hose are left free of dust. Stainless steel drum on two castor and two fixed wheels, stainless steel telescopic rigid extension tube as well as tools for wet and dry operations. Tool storage points on head and base. Supplied with cartridge filter and wet-use foam filter.

Model no	PC300SDAUTO.V3
Airflow	120m ³ /h
Drum size	30L
Filter type	cartridge
Max. vacuum pressure	165mbar
Motor power	1400W
Optional accessories	PC300PB5- dust bags 9pack of 5)
Replacement parts	
PC200CFL - Cartridge Filter, PC200FF10 - Foam Filters (Pack of 10)	
Supply	230V
Vacuum accessories diameter	35mm

3. CONTENTS

3.1 **Carton content**
 3.1.1 Carefully unpack the carton.
 3.1.2 Locate the two side latches (fig. 1.19) which hold the power head in place.
 3.1.3 Undo the latches, remove the top section and take out the items in the container.
 3.1.4 Check and identify each component as listed below. If anything is missing or damaged please contact your supplier immediately.

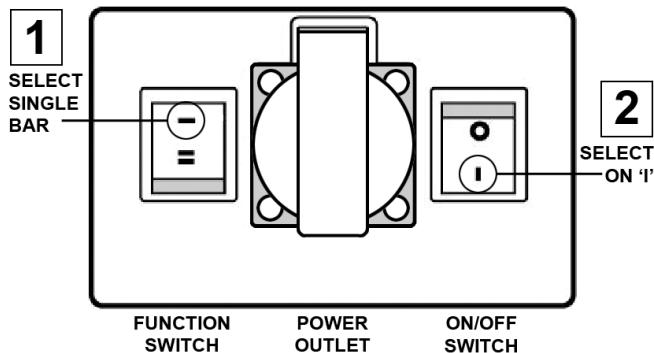
Item	Description	Item	Description
1	Flexible vacuum hose	12	Dust free tool socket
2	Combination nozzle	13	Handle
3	Telescopic suction tube	14	Function switch
4	Vacuum hose connection	15	Latch (2)
5	Crevice nozzle	16	Wheel (2)
6	Noise diffuser	17	Castors (2)
7	Dust free tool adaptor	18	Drain cap
8	Foam filter	19	Axle
9	Locking Cartridge filter (fitted as standard)	20	Washers (4)
10	Container, (Stainless Steel)	21	'R' clip (2)
11	ON/OFF switch	22	Hub caps (2)

4. ASSEMBLY

4.1 Ensure the mains plug is disconnected.
 4.2 Undo latches that secure the power head to the stainless container.
 4.3 Lift off the power head and put carefully to one side.
 4.4 Locate the castors and wheels ready for assembly.
 4.5 Turn the container upside down. Push the castor spindles fully home into the mounting collars provided on the underside of the lower moulding.
 4.6 Push the rear axle tube through the mounting points provided at the back of the lower moulding so that it protrudes equally at either end. Slide a washer over each end of the axle followed by a wheel and another washer. Retain the wheels and washers by inserting an 'R' clip through the holes in each end of the axle tube. Snap a hub cap into place on each wheel.
 4.7 For dry vacuum cleaning use the locking cartridge filter supplied. **NOTE: Do not operate the cleaner without a cartridge filter fitted as this will damage the machine and invalidate your warranty. Ensure the filter is correctly fitted before every use.**
 4.8 If wet vacuuming remove the cartridge filter and push the foam filter over the filter basket instead.
 4.9 Replace the top section onto the container.
 4.10 Align up the top section with the latches and snap into place, by applying pressure at the mid point of the clasps.
 4.11 For quiet operation insert the noise diffuser (fig.1-6) into the blower port and push it firmly home.
 4.12 Screw the large end of the vacuum hose into the front inlet of the container.
 4.13 Choose the desired nozzle and push it onto the telescopic suction tube.

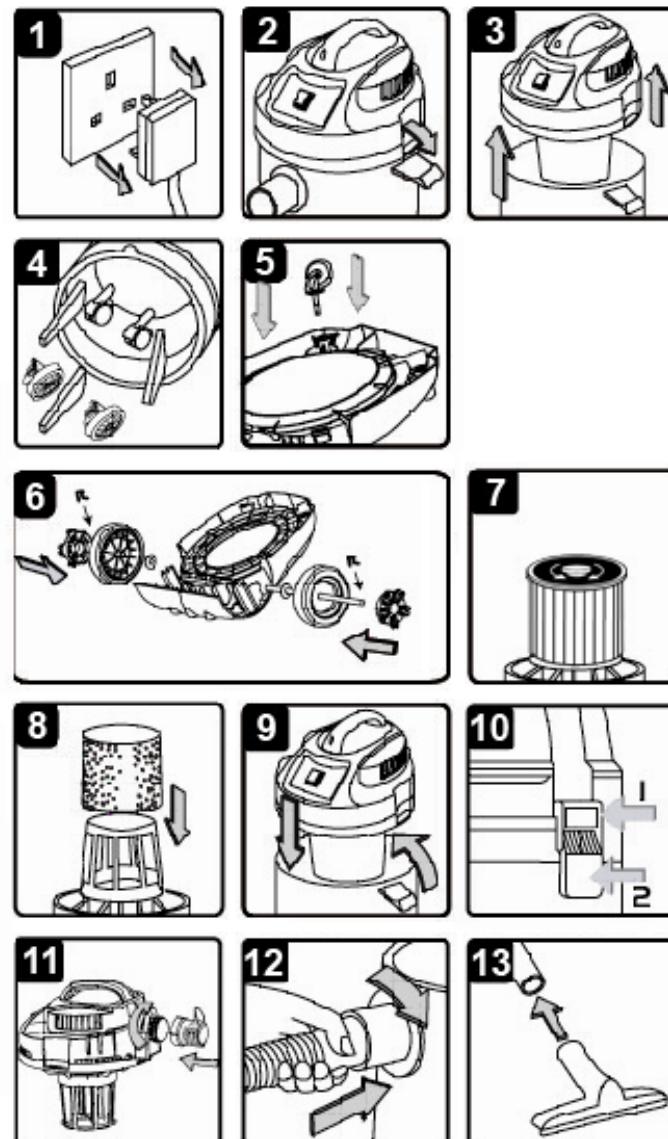
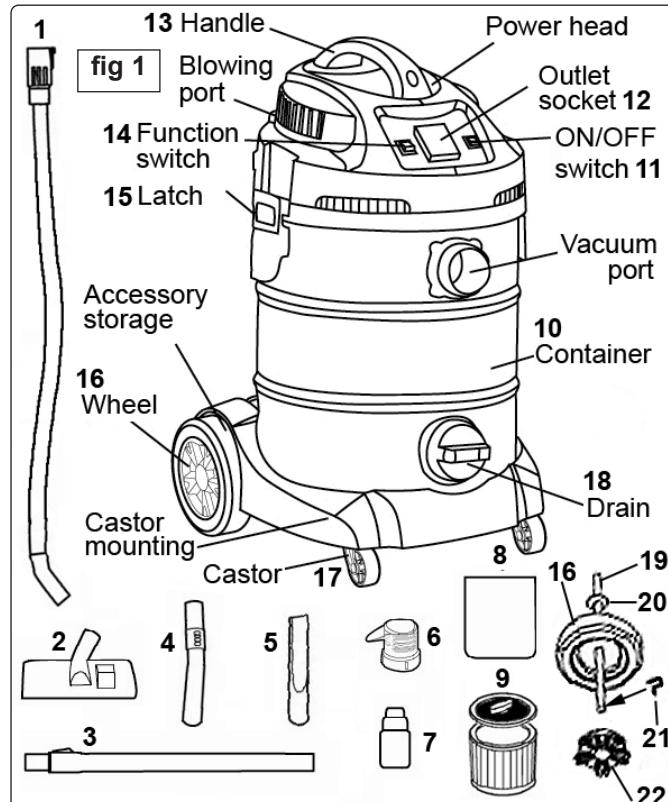
5. SWITCH OPERATION

OPERATE VACUUM ONLY

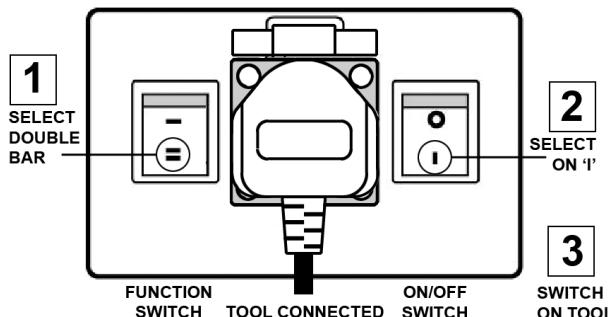


5.1 OPERATE VACUUM ONLY.

5.1.1 Select single bar position on function switch.
 5.1.2 Move the ON/OFF switch to ('I') position to start the cleaner.



OPERATE VACUUM WITH TOOL



5.2 OPERATE VACUUM WITH DUST FREE TOOL

- 5.2.1 Select double bar position on function switch.
- 5.2.2 Move the ON/OFF switch to the ('I') position.
- 5.2.3 Vacuum cleaner starts when tool is switched on.

6. DRY VACUUM CLEANING

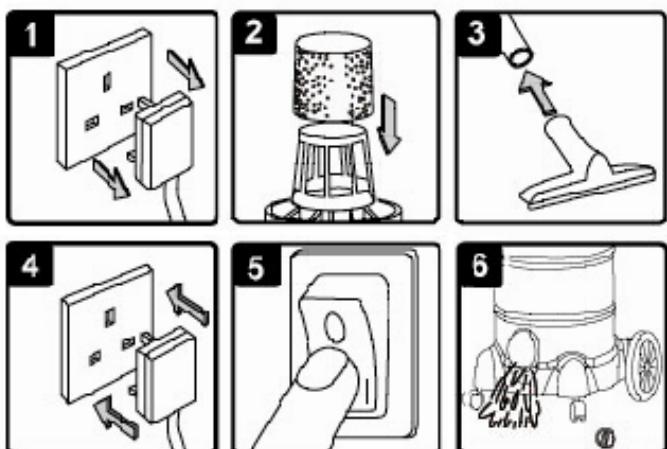
- WARNING!** Ensure you read, understand and apply Section 1 'Safety Instructions'.
Reminder: DO NOT vacuum hazardous substances. Use of an incorrect cartridge filter will invalidate your warranty.
- 6.1 Ensure the machine is unplugged from the power supply.
- 6.2 Remove the top section and with the raised rim uppermost fit the cartridge filter tube down over the filter basket and push fully home. Place the locking disc onto the top of the filter and turn the locking bar until the latch drops into the slot in the top of the filter cage. Continue turning until the filter is fully locked down. (see below)
- 6.3 Reposition the head onto the drum body and clip in place.
- 6.4 Insert the larger end of the flexible hose into the front inlet on the container and lock in place. Push the required attachment onto the free end of the hose.
- 6.5 Plug in the power supply.
- 6.6 Switch to the 'On' (position 'I').
- 6.7 When you have completed vacuuming, press the switch to 'Off' (position 'O') and unplug from power supply.
Regularly check the container and dispose of dust and debris when it is 1/2 full.



7. WET VACUUM CLEANING

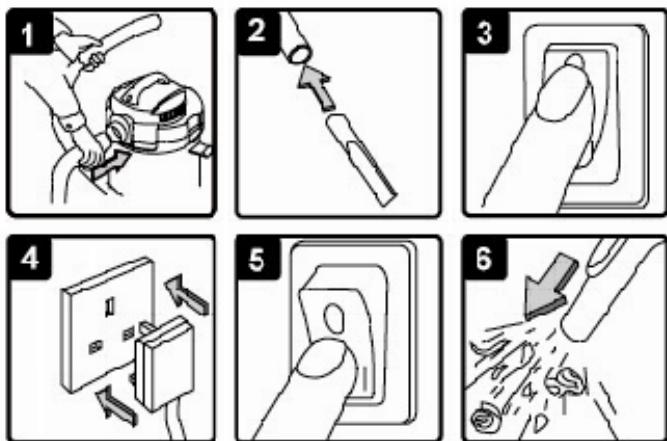
- WARNING!** Ensure you read, understand and apply Section 1 'Safety Instructions'. Reminder: Remove plug from power supply before opening unit. DO NOT vacuum solvents, explosives, inflammable and/or hazardous liquids such as petrol, oil, spirits, paint, thinners, acids etc.
- WARNING!** Not designed for liquid storage. Always empty liquids after use and before storing.
- 7.1 Ensure the machine is unplugged from the power supply.
Make sure the tank is clean and free from dust and dirt.
- 7.2 Remove the cartridge filter and fit a foam filter over the filter basket. Replace the top section onto the container.

- 7.3 To the same flexible hose as used in dry cleaning fit the desired nozzle.
- 7.4 Ensure the switch is 'Off' (position 'O') before plugging into the power supply.
- 7.5 Press the switch to 'On' (position 'I').
Note: To vacuum large quantities of liquid, from a sink or tank etc, do not immerse the nozzle completely in the liquid, leave a gap at the top of the nozzle opening to allow an air inflow. The machine is fitted with a float valve which stops the suction action when the tank has reached its maximum capacity. The user will notice an increase in motor speed. When this happens, turn off the machine, disconnect from power supply and empty the container either by removing the power head and pouring the liquid out or by removing the drain cap at the base of the container. After wet vacuuming, turn the machine off and unplug from power supply. Empty the container and clean and dry the inside and outside before storage. Remember! After wet vacuuming the foam filter must be removed and a cartridge filter must be fitted before dry vacuuming again.



8. BLOWING

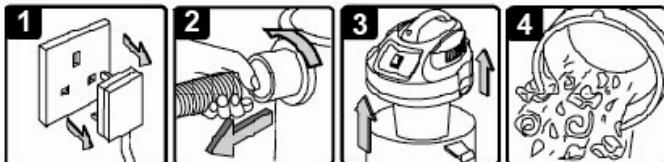
- WARNING!** Wear a dust mask.
- WARNING!** Always wear safety goggles when using the unit for blowing.
- WARNING!** Keep bystanders clear from blowing debris.
- Make sure the container is empty before using the unit as a blower.
- 8.1 Remove the hose from the vacuum port and insert the large end of the hose into the blowing port on the other side of the power head and twist to the right to lock it in place.
- 8.2 Fit the desired extension tube/nozzle to the free end of the vacuum hose.
- 8.3 Ensure the ON/OFF switch is in the **OFF** position.
- 8.4 Plug the unit into the mains power supply.
- 8.5 Take firm hold of the loose end of the hose and move the ON/OFF switch to the ON 'I' to start the motor.
- 8.6 If the unit does not appear to be blowing, switch **OFF** and check for blockages in the hose.



9. USING DUST FREE TOOLS

9.1 Connect the tool to the vacuum hose using the rubber adaptor supplied. Ensure that the ON/OFF switch is in the **OFF** position then plug the dust free tool into the covered socket provided on the front of the power head (see fig.1-12). Move the function switch to the double bar position. Move the ON/OFF switch to the ON ('I') position. The vacuum cleaner will start automatically when the tool is switched on. When the tool is switched off the vacuum will continue to run for 10 seconds to ensure that the tool and hose are left free of dust.

10. MAINTENANCE



10.1 GENERAL MAINTENANCE.

10.1.1 Ensure the machine is unplugged from the power supply. (1)
 10.1.2 Disconnect the hose from the container. (2)
 10.1.3 Undo the clasps and remove motor head from the container. (3)
 10.1.4 Clear out any dirt or debris from the container and hose. (4)
 10.1.5 Check that the telescopic suction tube operates smoothly, and check the power cable to make sure it has not been damaged.

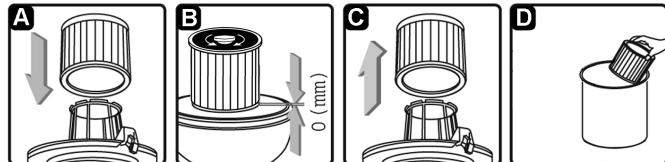
10.2. CARE OF CARTRIDGE FILTER

IMPORTANT! Clean or change the cartridge filter regularly for best performance and long product life. The cartridge filter is essential for the proper functioning of the cleaner. **If the machine is used without a cartridge filter the motor will burn out and the warranty will be voided.** Always keep a new, spare filter on hand.

10.2.1 The cartridge filters supplied are made of a high quality material designed to trap small dust particles and should only be used for dry vacuum cleaning. **If the cartridge filter becomes wet it will clog very quickly and be very difficult to clean.** Always handle filters very carefully when removing and cleaning them. Check the filter for tears or small holes. Replace the filter if it is found to be damaged.

10.3. INSTALLING CARTRIDGE FILTER (DRY VACUUM ONLY)

10.3.1 Remove the top section and with the raised rim uppermost fit the cartridge filter tube down over the filter basket and push fully home. Place the locking disc onto the top of the filter and turn the locking bar until the latch drops into the slot in the top of the filter cage. Continue turning until the filter is fully locked down. (see below)

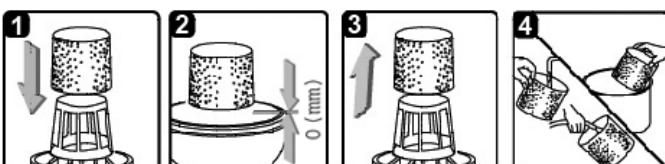


10.4. CLEANING CARTRIDGE FILTER

10.4.1 To remove the cartridge filter pull it carefully upwards and off the filter cage. (C)
 10.4.2 Clean the cartridge by gently tapping it over a waste receptacle or lightly brushing with a soft brush. Do this outdoors. (D)
 10.4.3 If a cartridge filter becomes inadvertently wetted it should be removed and allowed to air dry for 24 hours before reinstalling.

10.5. FITTING A FOAM SLEEVE FILTER (WET VACUUM ONLY)

10.5.1 Remove the power head and turn it upside down. Carefully remove the cartridge filter and store safely for future use.
 10.5.2 Slide the foam sleeve filter down over the filter cage ensuring that the whole cage is covered. See 1' & 2
 10.5.3 Invert the power head and refit it onto the container
 10.6. **CLEANING A FOAM SLEEVE FILTER**
 10.6.1 Carefully remove the foam sleeve from the filter cage. (3)
 10.6.2 Wash the foam sleeve in a mild soap and water solution and then rinse it in clean water. (4)
 10.6.3 Allow the filter to air dry before installing and using again.



11. TROUBLESHOOTING

Symptom	Possible causes	Solutions
Vacuum will not operate	No power supply	Check power supply - cable, breakers, fuses.
	Faulty power cable	Unplug and check the power cable. If damaged have it replaced by your local Sealey dealer.
	Container full	Empty container
Dust expelled from the motor cover	Cartridge filter missing or damaged	Fit cartridge filter or replace damaged filter
Reduced efficiency and increased motor/speed vibration	There is a blockage in the nozzle or hose or in the container inlet. Cartridge filter blocked by fine dust.	Check nozzle, hose and container inlets and clear any blockages found. Remove filter and clean it or install new filter.

IMPORTANT! IF THE MACHINE IS USED WITHOUT A FILTER THIS MAY CAUSE DAMAGE TO THE MOTOR AND THE GUARANTEE WILL BE INVALIDATED. ALWAYS KEEP A SPARE FILTER HANDY.



WEEE REGULATIONS

Dispose of this product at the end of its working life in compliance with the EU Directive on Waste Electrical and Electronic Equipment (WEEE). When the product is no longer required, it must be disposed of in an environmentally protective way. Contact your local solid waste authority for recycling information.



ENVIRONMENT PROTECTION

Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of in a manner which is compatible with the environment. When the product becomes completely unserviceable and requires disposal, drain any fluids (if applicable) into approved containers and dispose of the product and fluids according to local regulations.

Note: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. Please note that other versions of this product are available. If you require documentation for alternative versions, please email or call our technical team on technical@sealey.co.uk or 01284 757505.

Important: No Liability is accepted for incorrect use of this product.

Warranty: Guarantee is 12 months from purchase date, proof of which is required for any claim.

Sealey Group, Kempson Way, Suffolk Business Park, Bury St Edmunds, Suffolk. IP32 7AR



01284 757500



01284 703534



sales@sealey.co.uk



www.sealey.co.uk



EC DECLARATION OF CONFORMITY

Description and Function: **Vacuum Cleaner Ind 30L 1400W/230V Stainless Drum Auto Start**

Model/Type: **PC300SDAUTO v3**

Manufacturing Date/Serial Number where applicable:

Declaration of Conformity in accordance with Directive(s).

2014/30/EU EMC Directive

2014/35/EU Low Voltage Directive

2011/65/EU RoHS Directive

References to harmonised standard(s)

EN 55014-1:2006+A2:2011 EN 60335-1:2012+A11:2014

EN 55014-2:1997+A2:2008 EN 60335-2-2:2010+A1:2013.....

EN 61000-3-2:2014 EN 62233:2008.....

EN 61000-3-3:2013

.....

.....

This declaration of conformity is issued under the sole responsibility of the manufacturer:

Sealey EU Ltd, Farney Street, Carrickmacross, Co. Monaghan, A81 PK68 Ireland

Technical file compiled by: **Sealey EU Ltd**

Being the responsible person appointed by the manufacturer.

Signed.....

Date 27/04/2021

Name Steve Buckle.

Position Marketing Director.

Place: Carrickmacross

Sealey EU Ltd, Farney Street, Carrickmacross, Co. Monaghan, A81 PK68 Ireland

sales@sealey.ie www.sealey.ie



DECLARATION OF CONFORMITY

Description and Function: **Vacuum Cleaner Ind 30L 1400W/230V Stainless Drum Auto Start**

Model/Type: **PC300SDAUTO v3**

Manufacturing Date/Serial Number where applicable:

Declaration of Conformity in accordance with Regulation(s).

EMC Regulations 2016

Electrical Equipment (Safety) Regulations 2016

RoHS Regulations 2012

References to designated standard(s)

BS EN 55014-1:2006+A2:2011 BS EN 60335-1:2012+A11:2014

BS EN 55014-2:1997+A2:2008 BS EN 60335-2-2:2010+A1:2013.....

BS EN 61000-3-2:2014 EN 62233:2008.....

BS EN 61000-3-3:2013

.....

.....

This declaration of conformity is issued under the sole responsibility of the manufacturer:

Jack Sealey Ltd, Kempson Way, Suffolk Business Park, Bury St Edmunds, Suffolk. IP32 7AR

Technical file compiled by: **Jack Sealey Ltd**

Being the responsible person appointed by the manufacturer.

Signed.....

Date 27/04/2021

Name Steve Buckle.

Position Marketing Director.

Place: Bury St Edmunds

Sealey Group, Kempson Way, Suffolk Business Park, Bury St Edmunds, Suffolk. IP32 7AR



01284 757500



01284 703534

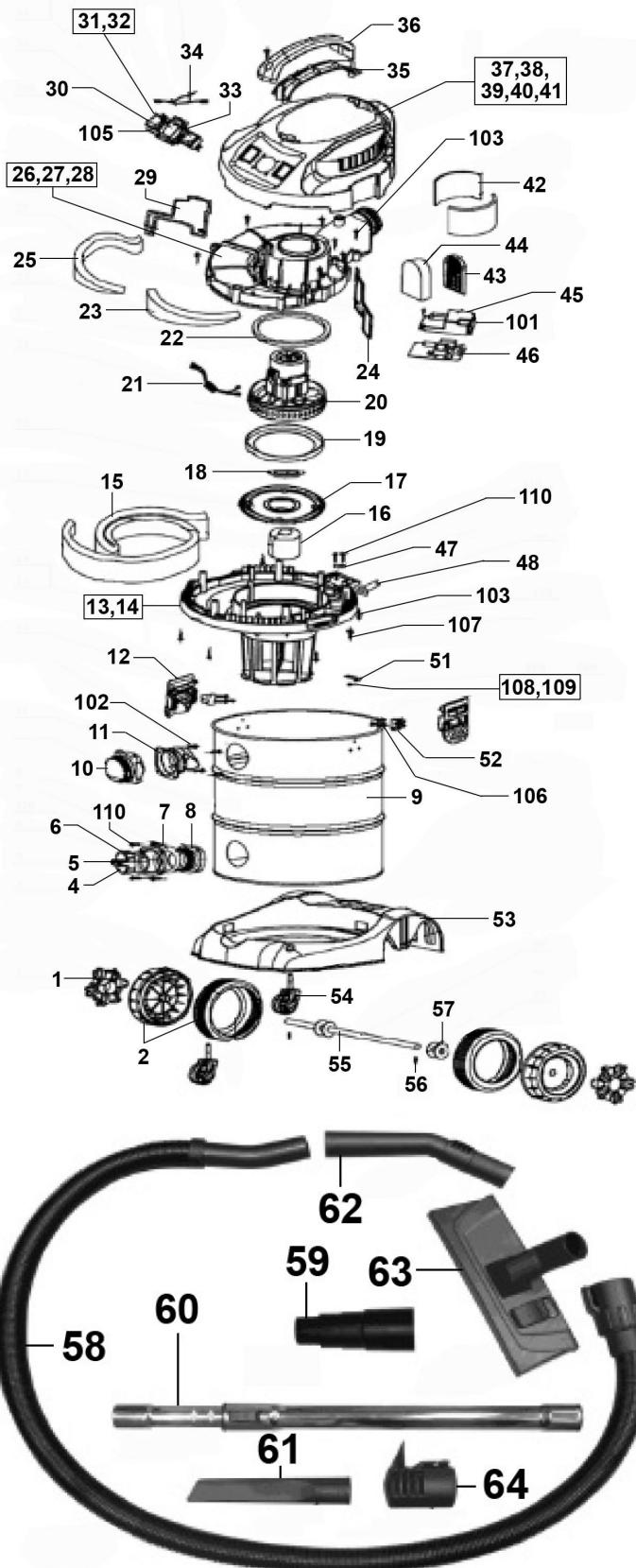


sales@sealey.co.uk



www.sealey.co.uk

**Parts Information:
Vacuum Cleaner Industrial 30L
1400W/230V Stainless Drum Auto Start
Model No: PC300SDAUTO.V3**



NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. There may be alternative versions of this product, please contact us should you require this information.

IMPORTANT: No liability is accepted for incorrect use of product. Spare parts must be fitted by a competent person.

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.

Sealey Group, Kempson Way, Suffolk Business Park, Bury St Edmunds, Suffolk. IP32 7AR

Parts Information:
Vacuum Cleaner Industrial 30L
1400W/230V Stainless Drum Auto Start
Model No: PC300SDAUTO.V3

Item	Part No.	Description
1	PC300SD.V3-01	Wheel Cover
2	PC300SD.V3-02	Wheel, Fixed Plastic (D:150 W:42 B:12)
4	PC300SD.V3-04	Waterspout Cover
5	PC300SD.V3-05	Seal Ring
6	PC300SD.V3-06	Waterspout
7	PC300SD.V3-07	Drain Inlet
8	PC300SD.V3-08	Waterspout Seat
9	PC300SD.V3-09	Tank
10	PC300SD.V3-10	Hose Inlet
11	PC300SD.V3-11	Hose Inlet Base
12	PC300SD.V3-12	Bin Clip
13	PC300SD.V3-13	Lower Cover
14	PC300SD.V3-14	Foam Ring
15	PC300.13	Silencer Foam
16	PC300SD.V3-16	Float
17	PC300SD.V3-17	Tray
18	PC300SD.V3-18	Plastic Fence
19	PC300SD.V3-19	Seal Ring
20	PC300SDAV3.20	Motor (Internal 230v 1400w)
21	PC300SDAV3.21	Capacitor & Inductance
22	PC300SD.V3-22	Seal Ring
23	PC300SD.V3-23	Silencer Foam(31cm)
24	PC300SD.V3-24	Air Block Board
25	PC300SD.V3-25	Silencer Foam(42cm)
26	PC300SD.V3-26	Air Outlet
27	PC300SD.V3-27	Damping Bar
28	PC300SD.V3-28	Seal
29	PC300SD.V3-29	Air Block Board
30	PC300SD.V3-30	On/Off Rocker Switch, C/w Cover (16a/250v)
31	PC300SDAV3.31	Socket
32	PC300SDAV3.32	Socket Cover
33	PC300SDAV3.33	Switch, On/Off Rocker C/w Cover 12a/250v
34	PC300SDAV3.34	Cord
35	PC300SD.V3-31	Lower Handle
36	PC300SD.V3-32	Upper Handle
37	PC300SD.V3-33	Upper Cover
38	PC300SD.V3-34	Silencer Foam

Item	Part No.	Description
39	PC300SDAV3.39	Label
40	PC300SDAV3.40	Label
41	PC300SDAV3.41	Nameplate
42	PC300SD.V3-37	Silencer Foam
43	PC300SD.V3-38	Filter Cover
44	PC300SD.V3-39	Foam Filter
45	PC300SDAV3.45	Waterproof Cover
46	PC300SDAV3.46	PCB
47	PC300SD.V3-40	Cord Clamp
48	PC300SDAV3.48	Cable Sleeve
51	PC300SDAV3.51	Earth Plate
52	PC300SD.V3-43	Hook Base
53	PC300SD.V3-44	Tank Base
54	PC300SD.V3-45	Wheel, Fixed Castor,Single Bolt (D:50 W:20 B:6 H:101)
55	PC300SD.V3-46	Wheel Shaft
56	PC300SD.V3-47	R-Clip
57	PC300SD.V3-48	Washer
101	PC300SDAV3101	Rd Head S/T Screw M2.9 X 12
102	PC300SDAV3102	Rd Head S/T Screw M4 X 14
103	PC300SDAV3103	Rd Head S/T Screw M4 X 16
105	PC300SDAV3105	Screw S/T 4.2 x 14
106	PC300SDAV3106	Rd Head S/T Screw M4 X 8
107	MSP410.S	Machine Screw Pan Head Phillips M4 X 10mm
108	SN4.S	Steel Nut M4 Zinc
109	FWM12.SB	Flat Washer M12 Black
110	S0686.V2-25	Rd Head S/T Screw M3.9 X 16
--	PC200CFF	Cartridge Filter for Fine Dust for PC200 & PC300 Series (Not Shown)
		ACCESSORIES
58	PC300SDAV3.58	Hose 3m
59	PC300SDAV3.59	Adaptor
60	PC300SD.V3-53	Telescopic Stainless Tube
61	PC300SD.V3-54	Crevice Tool
62	PC310.A05	Elbow Tool (Air Flow Regulator)
63	PC300SD.V3-56	Combo Brush
64	PC300SD.V3-57	Noise Diffuser Muffler

NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. There may be alternative versions of this product, please contact us should you require this information.

IMPORTANT: No liability is accepted for incorrect use of product. Spare parts must be fitted by a competent person

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.

Sealey Group, Kempson Way, Suffolk Business Park, Bury St Edmunds, Suffolk, IP32 7AR

 01284 757500 |  01284 703534 |  sales@sealey.co.uk |  www.sealey.co.uk